



QUALITY MANUAL 3.4.2

Product Specification Organic Whey Protein Concentrate (75%)

Issue Date 30/03/2017	Reference No. QM-3.4.2 WPC75-ORG
Revision No. 002	Issuer AJS
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Organic WPC 75

Description	Organic whey protein concentrate produced from organic sweet whey, filtered, pasteurised (minimum 72°C for 25 secs) concentrated & spray dried. Made in a dairy establishment approved to display the EC Health Mark and certified to EC Organic Standards, to EC Regs 834 & 889. All producers of raw product also accredited to EC Organic Standards, to EC Regs 834 & 889, or equivalent.
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Appearance	Creamy white powder.
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Odour	Typical / no off flavour.
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Taste	Typical / free from off taste.
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Components	Whey Protein.
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Packaging	15/20Kg Net, paper bag with PE-Liner.
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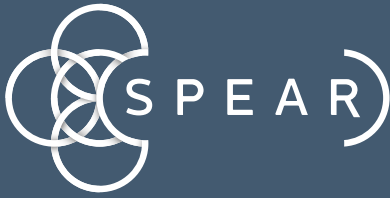
Minimum Shelf Life	24 months in the originally sealed bag under cool and dry storage conditions.
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Chemical & Physical		Method
Protein (Nx6.38) as is	Min 75.0%	IDF 92: 1979
Water (102°C)	Max 5.0%	IDF78C: 1991
Fat	Max 7.0%	IDF 126A: 1988
Ash (550°C)	Max 4.0%	VDLUFAC 10.2
pH	6.1-7.0	IDF 115A: 1989
Scorched Particles	7.5-15	ADPI

Microbiological		Method
Total Plate Count /g	<30000	IDF 100B: 1991
Yeasts /g	<50	IDF 94B: 1990
Moulds /g	<50	IDF 94B: 1990
Enterobacteriaceae	<10 ¹	VDLUFAC M 7.4.2
Salmonella	Neg.	IDF 93B: 1995

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Allergen	
Cereals containing gluten (i.e. Wheat, rye, barley, oats, spelt, kamut) & products thereof	Absent
Crustaceans & products thereof	Absent
Eggs & products thereof	Absent
Fish & products thereof	Absent
Peanuts & products thereof	Absent
Soybeans & products thereof	Absent
Milk & products thereof (including lactose)	Present
Nuts i.e. Almonds, hazelnuts, walnuts, cashews, pecan nuts, brazil nuts, pistachio nuts, macadamia nuts, queensland nuts & products thereof	Absent
Celery & products thereof	Absent
Mustard & products thereof	Absent
Sesame seeds & products thereof	Absent
Sulphur dioxide & sulphites at concentrations of more than 10mg/kg or 10mg/litre expressed as SO ₂	Absent
Lupin & products thereof	Absent
Mollusc & products thereof	Absent

GMO Status

This item does not consist of genetically modified organisms (GMO), contains no GMOs, is not produced from GMOs and contains no ingredients/additives produced from GMOs. Thus this product does not fall under the labeling requirements spelled out in VO 1829/2003 EG and/or VO 1830/2003 EG.

Product is bought and/or sold on the understanding it will undergo further heat treatment prior to end use.

History of Amendments/Revisions

Revision No.	Date	Revision Detail
001	08/06/2016	First Issue.
002	30/03/2017	Addition of Allergen information.

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