

QUALITY MANUAL 3.4.2

Product Specification Whole Milk Powder

Issue Date 30/03/2017	Reference No. Q	M-3.4.2 WMPCON
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26% Regular Whole Milk Powder

(25kg) Product Specification

Description	Spray dried whole milk powder derived from fresh milk which has been standardised, pasteurised and the water removed by evaporation under vacuum.
Appearance	Powder is light cream in colour, free from lumps and is free flowing and contains no extraneous matter.
Packaging	25Kg 4 ply kraft paper bag with heat sealed polythene inner liner.
Shelf Life	Minimum 12 months - Typical 18 months from the date of manufacture.
Bag Markings	Product description, manufacturer details, net weight, country of origin, healthmark, production date (month/year), expiry date (month/year) & production code.

Chemical & Physical			
Moisture	3.3% Max		
Fat	26.1%-27.0%		
Protein	25.0% Min		
Lactose	39.0% Typical		
Bulk Volume	175-210 jel		
Scorched Particles	Disc A		
Solubility	0.5ml Max		
Free Fat	3.0% Max		

Microbiology	
TVC @ 30°C	10,000 Max
Entero Count	< 10 / g
Yeast	<50/g
Mould	<50/g
Salmonella	Absent / 125g
E. coli	Absent/g
Staphylococcus Aureus	<10/g







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Allergen		Risk of Cross Contamination	Details
Cereals containing gluten (i.e. Wheat, rye, barley, oats, spelt, kamut) & products thereof	Absent	No	
Crustaceans & products thereof	Absent	No	
Eggs & products thereof	Absent	No	
Fish & products thereof	Absent	No	
Peanuts & products thereof	Absent	No	
Soybeans & products thereof	Absent	No	
Milk & products thereof (including lactose)	Present	-	Milk products solely produced onsite
Nuts i.e. Almonds, hazelnuts, walnuts, cashews, pecan nuts, brazil nuts, pistachio nuts, macadamia nuts, queensland nuts & products thereof	Absent	No	
Celery & products thereof	Absent	No	
Mustard & products thereof	Absent	No	
Sesame seeds & products thereof	Absent	No	
Sulphur dioxide & sulphites at concentrations of more than 10mg/kg or 10mg/litre expressed as SO2	Absent	No	
Lupin & products thereof	Absent	No	
Mollusc & products thereof	Absent	No	

History of Amendments/Revisions

Revision No.	Date	Revision Detail
001	08/06/2016	First Issue.
002	30/03/2017	Addition of Allergen information.



