

### QUALITY MANUAL 3.4.2

Product Specification Fresh Sweet Cream (40%) - Organic (Pallecon)

| Issue Date 07/06/2016 | Reference No. QM-3.4.2 CREAMSWEORGPAL       |                   |
|-----------------------|---|-------------------|
| Revision No. 005      | Issued By NSR                               | Authorised By NAP |
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### **Organic Sweet Cream (40%)**

Pallecon Specification (UK Origin)

#### Description

Cream separated from fresh Organic 100% Cows raw milk (UK Origin) from producers holding certification to EC Organic Regs 834 & 889.

Free from any whey cream.

Pasteurised at 81°C for 25 seconds and chilled prior to despatch.

Processed in a dairy which holds the relevant accreditation to EC Organic Regs 834 & 889 for production of organic sweet cream in full compliance with UK & EU food safety legislation.

#### **Appearance**

Cream coloured smooth liquid.

#### **Taste**

Sweet cream flavour, free from any taints, odours or off flavours.

#### Transport

Product is loaded into either a food grade pallecon using a triple lined blue LLDPE disposable liner or a food grade single use non-returnable IBC.

Product is loaded in food grade pallecon. Movement of pallecon via refrigerated (1-4°C) transport through approved logistics provider.

| Chemical & Physical     | Typical  | Range<br>Results outside below range by agreement only |
|-------------------------|----------|--|
| Fat %                   | 40%      | 38%-42%  |
| Hq                      | 6.7      | 6.6 - 6.8  |
| Acidity - % Lactic Acid | 0.09     | 0.08-0.10  |
| Phosphatase             | <100mu/L | 0-250mu/L  |
| FFA                     | <= 0.3%  |  |
| Antibiotics             | Absent   |  |
| Temperature on Dispatch | <6°C     | 2-6°C  |

| Microbiology       | Typical      | Max          |
|--------------------|--------------|--------------|
| TVC                | <5000 / ml   | 30000/ml     |
| Enterobacteriaceae | <10 / ml     | 100/ ml      |
| E. Coli            | <10 / ml     | <10 / ml     |
| Listeria           | Not Detected | Not Detected |
| Salmonella         | Not Detected | Not Detected |

It is recommended that this product undergoes further heat treatment/processing prior to end use.



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| Nutritional Information g/100g | g/100g unless stated   |
|--------------------------------|------------------------|
| Energy KJ                      | 1568                   |
| Energy Kcal                    | 381                    |
| Protein                        | 2.0                    |
| Carbohydrate                   | 2.7                    |
| of which sugars                | 2.7                    |
| Fat                            | 40.3                   |
| of which saturates             | 25.2                   |
| Mono-unsaturates               | 11.7                   |
| Poly-unsaturates               | 1.1                    |
| Fibre                          | 0                      |
| Sodium                         | 25mg                   |
| Calcium                        | 58mg                   |
| Source of data:                | National Dairy Council |

| Allergen  | Present / Absent<br>in Product | Risk of Cross<br>Contamination | Details   |
|---|--------------------------------|--------------------------------|---|
| Cereal containing gluten (i.e Wheat, rye, barley, oats, spelt, kamut) & products thereof  | Absent                         | No                             |   |
| Crustaceans & products thereof  | Absent                         | No                             |   |
| Eggs & products thereof   | Absent                         | No                             |   |
| Fish & products thereof   | Absent                         | No                             |   |
| Peanuts & products thereof  | Absent                         | No                             | If products are handled on same production site then the risks are managed to allow free from declaration to be made in final product.  This is covered with product suppliers at SPEAR-UK supplier approval stage.  Customers may request further information when the product and production site can be confirmed. |
| Soybeans & products thereof   | Absent                         | No                             |   |
| Milk & products thereof (including lactose)   | Present                        | -                              |   |
| Nuts i.e. Almonds, hazelnuts, walnuts, cashews, pecan nuts, brazil nuts, pistachio nuts, macadamia nuts, queensland nuts and products thereof | Absent                         | No                             |   |
| Celery & products thereof   | Absent                         | No                             |   |
| Mustard & products thereof  | Absent                         | No                             |   |
| Sesame seeds & products thereof   | Absent                         | No                             |   |
| Sulphur dioxide & sulphites at concentrations of more than 10mg/kg or 10mg/litre expressed as SO2   | Absent                         | No                             |   |
| Lupin & Products thereof  | Absent                         | No                             |   |
| Mollusc & products thereof  | Absent                         | No                             |   |



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#### Legislation

Product conforms to all aspects of UK & EU Legislation, including but not limited to:

- Food Safety Act 1990
- EC Regs 852/2005 & 853/2005
- EC Regs 834 & 889

#### **History of Amendments/Revisions:**

| Revision No. | Date       | Revision Detail   |
|--------------|------------|---|
| 001          | 07/06/2016 | First Issue   |
| 002          | 20/02/2017 | Addition of processing parameters and additional microbiological standards and requirement for further heat treatment before end use. |
| 003          | 16/01/2020 | Amendment to Chemical & Physical range parameters and declaration of out of range acceptance by agreement only                        |
| 004          | 28/07/2020 | .Amended micro range to reflect 2020 QM-3.6.2 spec review   |
| 005          | 04/03/2024 | Updated allergen detail, conformity statement & added spec approval date.   |
|              |            |   |
|              |            |   |





