

QUALITY MANUAL 3.4.2

Product Specification Whey Butter

Issue Date 03/08/2017	Reference No. QM-3.4.2 BUTTER-WHEY
Revision No. 003	Issuer AJS
Page 1 of 2	Authorised By NAP

25 Kg Block Whey Cream Butter Product Specification

Salted Whey Cream Butter / Unsalted Whey Cream Butter

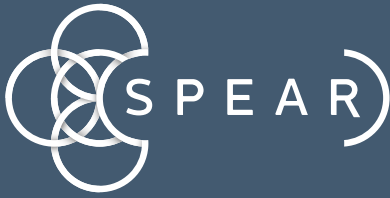
Description	Butter made from fresh whey cream, separated from fresh whey produced as a by-product of cheese manufacture from 100% cow's milk. Made in a dairy establishment approved to display the EC Health Mark.
Appearance	Smooth, compact, no aeration / open appearance. Colour of whey cream, no surface discolouration or blotchiness.
Taste	Whey cream flavour with a hint of nuttiness and salt. Free from any taints, rancid or off flavours.

Chemical Analysis	Salted Whey Cream Butter		Unsalted Whey Cream Butter	
	Typical	Reject	Typical	Reject
Ingredients	Whey Cream, Salt		Whey Cream	
Fat %	80% Minimum	<80.00%	82% Minimum	<82.00%
Moisture	15.85%	>16.00%	15.85%	>16.00%
SNF	<2.00%	>2.00%	<2.00%	>2.00%
Salt	1.85%	>2.00%	n/a	n/a
FFA	0.3	>0.35	0.3	>0.35

Microbiological Analysis	Typical per 100g	Reject
TVC	<5000	10,000
Enterobacteriaceae	<10	100
Yeast	<10	100
Mould	<10	100
Presumptive E. coli in 1g	Absent	Present
S. Aureus per g	<10	100
Salmonella per 25g	Absent	Present
Listeria	Absent	Present
Packaging	25kg Blocks wrapped in blue inner polyliner (suitable for food use) in cardboard outer.	
Shelf Life & Storage	3 months from date of manufacture under refrigerated storage at 2° - 5°Centigrade	
Labelling	Each cardboard outer to be marked with Product Name including 'Organic' designation, Production Date, Production/Batch Number, Net Weight, Storage Conditions, Use By Date & EC Health Mark.	

Document Uncontrolled If Printed





QUALITY MANUAL 3.4.2

Product Specification Whey Butter

Issue Date 03/08/2017	Reference No. QM-3.4.2 BUTTER-WHEY
Revision No. 003	Issuer AJS
Page 2 of 2	Authorised By NAP

Allergen		Risk of Cross Contamination	Details
Cereals containing gluten (i.e. Wheat, rye, barley, oats, spelt, kamut) & products thereof	Absent	No	
Crustaceans & products thereof	Absent	No	
Eggs & products thereof	Absent	No	
Fish & products thereof	Absent	No	
Peanuts & products thereof	Absent	No	
Soybeans & products thereof	Absent	No	
Milk & products thereof (including lactose)	Present	-	Milk products solely produced onsite
Nuts i.e. Almonds, hazelnuts, walnuts, cashews, pecan nuts, brazil nuts, pistachio nuts, macadamia nuts, queensland nuts & products thereof	Absent	No	
Celery & products thereof	Absent	No	
Mustard & products thereof	Absent	No	
Sesame seeds & products thereof	Absent	No	
Sulphur dioxide & sulphites at concentrations of more than 10mg/kg or 10mg/litre expressed as SO ₂	Absent	No	
Lupin & products thereof	Absent	No	
Mollusc & products thereof	Absent	No	

History of Amendments/Revisions

Revision No.	Date	Revision Detail
001	08/12/2016	First Issue.
002	20/02/2017	Correction of Salt level to Reject >2.00%.
003	03/08/2017	Addition of Allergen information.

 Document Uncontrolled If Printed

